

Contents

Chapter 1

Introduction of SRM Grain Configurations

1.1 Research background and Significance	02
1.2 Literature Research	02
1.2.1. End Burning	03
1.2.2 IBTG	03
1.2.3 Slotted Grain	04
1.2.4 Star Grain	04
1.2.5 Wagon Wheel Grain	04
1.3 Solid Rocket Motor performance.....	04
1.4 Research Contents and Technical approach.....	05
1.5 Organization of Dissertation	05
1.6 References	06

Chapter 2

Grain Configurations Selection Criteria

2.1 Evolution of parameters	09
2.1.1 Independent parameters	09
2.1.1.1 Ballistic performance	09
2.1.1.1.1 Thrust and thrust coefficient (Cf)	10
2.1.1.1.2 Cf.....	11
2.1.1.1.3 Pressure	11
2.1.1.2 Propellant Properties	12
2.1.1.2.1 Specific Impulse.....	12
2.1.1.2.2 Burning Rate	12
2.1.1.2.3 Propellant Density:-	12
2.1.1.2.4 Envelope.....	12
2.1.2 Dependant Parameters.....	13
2.1.2.1 Web fraction	13
2.1.2.2 Length / Diameter ratio	14
2.1.2.3 Volumetric loading	14
2.2.1 Most Widely Used Grain Configurations.....	15
2.2.1.1 End Burning Configuration.....	15
2.2.1.2 Internal Burning Tube Grain	16
2.2.1.3 Slotted Tube Grain Configuration.....	17
2.2.1.4 Star Grain Configuration.....	18
2.2.1.4.1 Characteristics and surface regression analysis	19
2.2.1.4.2 .Slivers.....	20

2.2.1.5 Wagon Wheel Configuration.....	20
2.3 Software Tools.....	21
2.3.1.GUIPEP.....	21
2.3.1.1Using GUIPEP	22
2.3.1.2 OutPut of GUIPEP	22
2.4 References.....	24

Chapter 3

Mathematical Modeling of SRM Grain Configurations

3.1 Star shape configuration	26
3.2 Petal shape configuration	26
3.3 Mathematical Modeling of Both Configurations.....	27
3.3.1 Finding Curves	27
3.3.2. Finding Intersection Points	28
3.3.2.1 .For Petal shape grain (Proposed Model).....	28
3.3.2.1.1Finding area between the curves using Law of Integrations.....	29
3.3.2.2.For STAR shape grain (Given Model)	30
3.3.2.2.1.Finding area between the curves using Law of Integrations.....	31
3.4 Finding port area.....	32
3.4.1. Finding area of circle	33
3.5 Case #1	33
3.5.1.Port Area of Both Configurations	33
3.5.1.1Star Grain configuration.....	34
3.5.1.2 Petal Grain Configuration	35
3.5.1.3 Result	36
3.6 Independent Parameters	36
3.6.1Burn Area	36
3.6.1.1Burn area for first layer of Petal grain	36
3.6.1.2 Burn area for first layer of Star grain	37
3.6.1.3 Thrust	37
3.6.1.4 Pressure	37
3.7 dependent parameters.....	38
3.7.1Web Fraction	38
3.7.2.Volumetric Loading	38
3.8 Slivers calculations.....	39
3.8.1 In Petal grain.....	39
3.8.2 In Star grain	40
3.9 Case#2	41
3.9.1Star Grain configuration.....	41
3.9.1.1Burn area for first layer of Star grain	41
3.9.1.2..Volumetric Loading	42
3.9.1.3 Slivers in Star grain Configuration	42
3.9.2 Petal Grain configuration	43
3.9.2.1 Burn area for first layer of Petal grain	43
3.9.2.2 Volumetric Loading	44
3.9.2.3 Slivers in Petal grain configuration.....	44

3.9.3 Thrust	45
3.9.4 Pressure	45
3.10 Case #3.....	46
3.10.1 Finding Curves and Intersection Points.....	46
3.10.1.1 Data for star configuration	46
3.10.1.2 Area between curves	47
3.10.1.3 Port Area	47
3.10.1.4 Burn area for first layer of Star grain	47
3.10.2 Data for Petal configuration	48
3.10.2.1 Area between curves	48
3.10.2.2 Port Area	49
3.10.2.3 Burn area for first layer of petal grain.....	49
3.10.3 Web Fraction	49
3.10.4 Volumetric Loading	49
3.10.5 Slivers in Star grain configuration	50
3.10.6 Slivers in Petal grain configuration.....	50
3.11 References.....	51

4. Programming & Computation

4.1 Introduction window	54
4.2 Main Menu Window.....	55
4.3 Star grain configuration Window.....	58
4.3.1 One Section button.....	60
4.3.2 Burn pattern.....	63
4.3.3 Star Configuration Figure	65
CASE #1	65
4.3.4.Same Port Area Button.....	65
CASE #2	69
4.3.5 Different Port Area Button.....	69
CASE #3	73
4.3.6 6-Point Star Button.....	73
4.4 Petal grain configuration window.....	76
4.4.1 .One Section Button	79
4.4.2 Burn Pattern	81
4.4.3 Petal Configuration Figure.....	83
CASE #1	84
4.4.4 Same Port Area Button.....	84
CASE #2	87
4.4.5 Different Port Area Button	87
CASE #3	91
4.6.6 6-Point Star Button.....	91
4.5. Comparison Window(5).....	95
4.5.1 One Section	98
4.5.2 Full Figure.....	102
4.5.3 Both Configurations Figures	106
CASE #1	106
4.5.4 .Same Port Area Button.....	106
CASE #2	112

4.5.5 Different Port Area Button	112
CASE #3	118
4.5.6 6-Point Star balancing 7 –point Petal configuration Button	119
4.6 Thanx Button	124
4.6 Refrences	126

5 Designs Result Analysis

5.1Design Requirements & Constaints for Both Configurations.....	128
5.1.1For case 1&2.....	129
5.1.2For case #3	129
CASE #1	129
<i>5.2.1 Same Port Area-</i>	129
5.2.1.1Petal Grain configuration.....	130
5.2.1.2 Star grain configuration	130
5.2.1.3 Comparison	131
CASE #2	132
5.2.2 Different Port Area Button.....	132
5.2.2.1Petal Grain configuration.....	132
5.2.2.2Star Grain configuration.....	133
5.2.2.3Comparison	133
CASE #3	134
5.2.3. 6-Point Star Button.....	134
5.2.3.1Petal Grain configuration.....	135
5.2.3.2 6-Point Star	135
5.2.3.3Comparison	136
5.3 Thrust,Burn time.....	136
5.4 Burn Area	137
5.5 Slivers	137
5.6 Pressure	137
5.7 Comparison with other 2-D grain configurations.....	138
5.8 Structural Integrity	138
5.9 References	138
 Conclusion.....	139
 Future Recommendations	140
 (i)Propellant synthesis	140
(ii)Static Testing.....	140
(iii)Static testing by changing different Parameters.....	140
(iv) Stress Analysis.....	140
(v) Comparison with other configurations.....	141
(vi) Combination with other configurations.....	141
(vii) New configurations	141
 Appendix	142

List of Figures

Fig 1 Flow Chart for Grain Selection	08
Fig 2 Definition of Ballistic Performance Parameter.....	10
Fig 3 Pressure in SRM	10
Fig 4 Examples of solid rocket motor unusual design.....	15
Fig 5 Eb Configuration	16
Fig 6 Burning phenomena in EB.....	16
Fig 7 IBTG	17
Fig 8 Slotted Tube Configurations	17
Fig 9 Basic Parameters.....	18
Fig 10 Burning Phases of ST	18
Fig 11 Burning Zones of Star Grain Configuration	20
Fig 12 Wagon Wheel Grain Configuration	21
Fig 13 WW Burning Zones	21
Fig 14 Guipep Input Window.....	22
Fig 15 First Output Window	23
Fig 16 Second Output Window(Chamber Results).....	23
Fig 17 Third Output Window (Performance Results	23
Fig 18 Star Grain Configuration	26
Fig 19 Petal Grain Configurations	26
Fig 20 First replica of Petal configuration	27
Fig 21 First replica of Star configuration.....	27
Fig 22 Intersection points in Petal shape configuration.....	28
Fig 23 Area b/w curves in petal configuration.....	30
Fig 24 Intersection points in Star shape configuration	30
Fig 25 Area between the curves in Star configuration	32
Fig 26 Port Area of both Configurations.....	33
Fig 27 First replica of Star grain configuration.....	34
Fig 28 One replica of Petal grain configuration.....	35
Fig 29 First replica of Petal Grain.....	39
Fig 30 First replica of Star grain	40
Fig 31 7-point petal grain configuration & 4- point Star grain configuration	40
Fig 32 5-point Petal grain configuration & 5-point Star grain configuration	45
Fig 33 7-point Petal grain configuration & 6-point Star grain configuration	51
Fig 34 Introduction window.....	54
Fig 35 Main Menu window.....	56
Fig 36 star configuration window	58
Fig 37 one section of Star grain configuration.....	61
Fig 38 burn pattern of star configuration	63
Fig 39 Petal grain configuration window.....	76
Fig 40 one section of Petal grain configuration	79
Fig 41 Burning pattern of Petal grain	81
Fig 42 Comparison window	95
Fig 43 one section of both configuration	98
Fig 44 Burning pattern of both configurations.....	102
Fig 45 Thanx Window (last window)	124
Fig 46 Star configuration & Petal configuration.....	138
Fig 47 Star, IBTG combination.....	141
Fig 48 Star, Star combination.....	141

List of Graphs

Graph 1 Case # 1 Same port area (Star grain configuration)	65
Graph 2 Case # 2 Different Port area (Star grain configuration)	69
Graph 3 Cases # 3. 6-point Star (Star grain configuration).....	73
Graph 4 Case #1 same port area (Petal grain configuration)	84
Graph 5 Case #2 Different Port Area (petal grain configuration	87
Graph 6 Case # 6-point Star (petal grain configuratio	91
Graph 7 Case #1Same Port Area (Both configurations)	106
Graph 8 Case #2 Different Port Area (Both configurations)	112
Graph 9 Case #3 6-point Starbalancing 7-point Petal (Both configurations)	118
Graph 10 Case# 1 (Same Port Area) Petal grain configuration	130
Graph 11 Case# 1 (Same Port Area) Star configuration	130
Graph 12 Case# 1 (Same Port Area) Comparison	131
Graph 13 Case# 2 (Different Port Area) Petal grain configuration.....	132
Graph 14 Case# 2 (Different Port Area) Star grain configuration	133
Graph 15 Case# 3 (6-Point Star) Petal grain configuration	135
Graph 16 Case# 3 (6-Point Star) Star grain configuration.....	135
Graph 17 Case# 3 (6-Point Star) Comparison	136

List of Tables

Table 1 Configurations according to web fraction &L/D	14
Table 2 Requirements & Constraints	128
Table 3 Requirements &Constraints(Wf , VI, L/D)	128
Table 4 Requirements &Constraints(Wf , VI, L/D)(case#1&2)	129
Table 5 Requirements &Constraints(Wf , VI, L/D)(case#3).....	129
Table 6 Requirements &Constraints for Same Port Area	129
Table 7 Requirements &Constraints of Different Port Area	132
Table 8 Requirements &Constraints of 6-Point Star.....	134
Table 9 Slivers for all cases.....	137